# sij ravne steel

## PLASTIC MOULD STEEL

RS 140

→ W.NR.:	1.2316 ESR
→ EN / DIN:	X38CrMo16
→ AISI:	/

### → CHEMICAL COMPOSITION (W%)

С	Si	Mn	Cr	Mo	Ni
0.38	Max 1.00	Max 1.00	16.50	1.00	Max 1.00

→ DELIVERY CONDITION:

quenched and tempered at 280-325 HB

→ PROCESS:

electro slag remelted - ESR

#### → HEAT TREATMENT

soft annealing		cooling	hardness (HB)	
	750-850 °C	furnace	<280	
	hardening	quenching	hardness (HRC)	
	980-1050 °C	oil, N2 overpressure, air	49	

### → PROPERTIES

This is a tempered stainless martensitic steel with a high Cr content, which increases the corrosion resistance of steel. Increased corrosion resistance in comparison to RS 130. Steel has also good abrasion resistance. Very good polishing properties and good toughness. For the most demanding applications and large cross-sections.

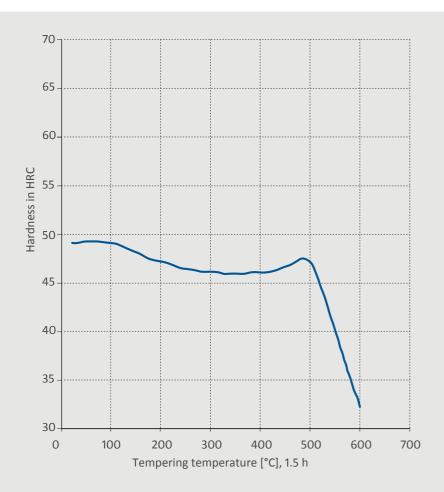
#### → APPLICATION

Tools for corrosive plastics and polymers, for the food industry. It is often used in the compression of chemically-aggressive substances.

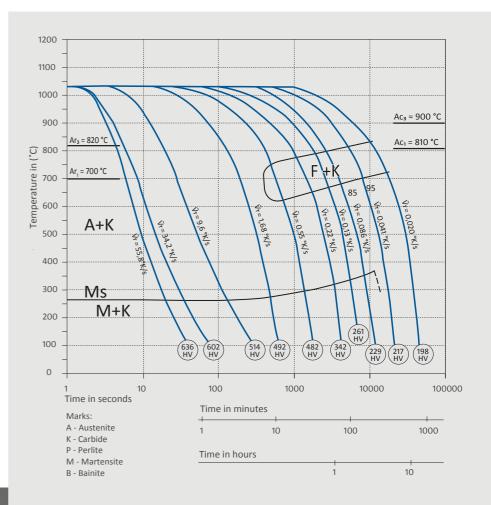
→ ULTRASOUND EXAMINATION

EN 10228-3 art.2-4, SEP1921 E/e

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